

Contents

Preface	ix
The Telcordia Technologies GR Process	ix
About GR-1380-CORE	ix
Relative Maturity Level	ix
To Submit Comments	x
1 Introduction	
1.1 Purpose and Scope	1-1
1.2 Organization	1-1
1.3 Criteria Conventions	1-2
2 General Information	
2.1 Product Description	2-1
2.2 Product Applications	2-4
2.3 Manufacturer's Data	2-4
2.4 Product Analysis	2-4
2.5 Safety	2-5
3 General Requirements and Objectives	
3.1 Documentation	3-1
3.1.1 Practices	3-1
3.1.2 Workcenter Information Package	3-1
3.1.3 Compatibility With Other Systems	3-1
3.1.4 Fiber Preparation/Storage	3-2
3.1.5 Curing	3-2
3.2 Protector, General Requirements	3-3
3.2.1 Protector Identification	3-3
3.2.2 Loose Parts	3-3
3.2.3 Interface with Optical Fibers	3-3
3.2.4 Environmental Sealing	3-3
3.2.5 Fiber Damage	3-4
3.2.6 Universal Installation	3-4
3.2.7 Heat-Shrink and Clam-Shell Protectors	3-4
3.2.8 Number of Splice Joints	3-4
3.3 Marking, Packaging, and Shipping	3-5
3.3.1 Marking, Protector	3-5
3.3.2 Marking, Tools/Equipment	3-5
3.3.3 Package Label	3-6
3.3.4 Packaging and Shipping	3-6

4 Equipment, Materials, and Consumables

4.1 Equipment: General Requirements and Objectives	4-1
4.1.1 Portability	4-1
4.1.2 Carrying Case	4-1
4.1.3 Surface Finish and Markings	4-1
4.1.4 Display and Controls Features	4-2
4.1.5 Fiber Contacting Devices	4-2
4.1.6 Product Information	4-2
4.2 Equipment: Mechanical and Storage Environments Criteria	4-2
4.2.1 Initial Operation	4-3
4.2.2 Shock	4-3
4.2.3 Vibration, Transportation	4-3
4.2.4 Storage Environment	4-4
4.3 Equipment: Electrical Requirements	4-4
4.3.1 National Laboratory Listing	4-4
4.3.2 Battery Unit	4-4
4.3.3 Battery Operation	4-4
4.3.4 Electrostatic Discharge	4-5
4.3.5 Lightning Surges on AC Power Ports	4-5
4.3.6 Electrical Safety	4-5
4.4 Materials and Consumables: Requirements and Objectives	4-5
4.4.1 Compatibility	4-6
4.4.2 Toxicity	4-6
4.4.3 Fungus Resistance	4-6
4.4.4 Shelf Life	4-6

5 Protector Performance Criteria

5.1 General Requirements & Objectives	5-1
5.1.1 Fiber Retention	5-1
5.1.2 Strength Member	5-2
5.2 Installation Conditions	5-2
5.2.1 Low Temperature	5-2
5.2.2 High Temperature, Low Humidity	5-2
5.2.3 High Temperature, High Humidity	5-2
5.3 Life Test Criteria	5-3
5.3.1 In-Service Aging	5-3
5.3.2 Water Immersion	5-3
5.3.3 In-Service Aging and Water Immersion	5-3
5.3.4 Bleach Immersion	5-3
5.3.5 Gasoline Immersion	5-3
5.3.6 Temperature Cycling	5-4

6 Test Procedures

6.1 General Information	6-1
6.1.1 Selection of Optical Fiber	6-1

6.1.2	Selecting the Test Product	6-2
6.1.3	instructions and Training	6-2
6.1.4	Mechanical Assemblies and Consumables Storage Aging	6-2
6.2	Product Testing Procedures	6-3
6.2.1	Test Sample Preparation Procedure	6-3
6.2.2	Test Series A	6-4
6.2.3	Test Series B	6-5
6.2.4	Test Series C	6-5
6.2.5	Test Environments	6-6
6.3	Mechanical, Electrical, and Environmental Storage Tests	6-7
6.3.1	Initial Operation	6-7
6.3.2	Shock	6-7
6.3.3	Vibration, Transportation	6-7
6.3.4	Storage Environment	6-8
6.3.5	Battery Life	6-8
6.4	Installation Conditions Tests	6-8
6.4.1	Low Temperature	6-9
6.4.2	High Temperature, Low Humidity	6-9
6.4.3	High Temperature, High Humidity	6-9
6.5	Environmental Life Testing	6-9
6.5.1	Fiber Retention Test	6-9
6.5.2	Strength Member	6-10
6.5.3	In-Service Aging	6-11
6.5.4	Water Immersion	6-11
6.5.5	In Service Aging and Water Immersion	6-11
6.5.6	Bleach Immersion	6-11
6.5.7	Gasoline Immersion	6-11
6.5.8	Temperature Cycling	6-12

Appendix A: References

A.1	Telcordia Documents	A-1
Note	A-1
	To Contact Telcordia Customer Service or to Order Documents	A-1
	To Order Documents From Within Telcordia (Employees Only)	A-2
A.2	External Sources	A-2

List of Tables

Table 6-1	Storage Aging for Mechanical Assemblies and Materials	6-2
Table 6-2	Test Series A	6-4
Table 6-3	Test Series B	6-5