

Contents

1. ESD-Protective Floor Covering Requirements	1-1
1.1 Document Scope	1-1
1.1.1 Document Intent	1-1
1.2 Applicability	1-2
1.3 Installation	1-2
1.4 Restrictions	1-2
1.5 Requirements Terminology	1-3
1.6 Requirement Labeling Conventions	1-3
1.6.1 Numbering of Requirement and Related Objects	1-3
1.6.2 Requirement, Conditional Requirement, and Objective Object Identification	1-4
2. Qualification Requirements	2-1
2.1 General	2-1
2.2 Qualification of ESD-Protective Floor Covering and Floor Performance	2-1
2.2.1 Number of Specimens	2-1
2.2.2 Selection of Test Specimens	2-2
2.2.3 Test Specimen Support Surface	2-2
2.2.4 Test Specimen Sizes	2-2
2.2.5 Grounding the Test Specimen	2-2
2.2.6 Compliance of Test Specimen	2-2
2.2.7 Requalification	2-3
2.3 Qualification Test Criteria-Electrical	2-3
2.3.1 Resistance	2-3
2.3.2 Charge Generation	2-3
2.3.3 Walking Pattern Charge Generation Test	2-3
2.4 Qualification Test Criteria-Mechanical	2-3
2.4.1 Manufacturer's Packaging-Marking and Identification	2-3
2.4.2 General Workmanship	2-4
2.4.3 Wear Resistance and Maintenance	2-4
2.4.4 Slip Resistance	2-4
2.4.5 Gloss/Brightness	2-4
2.4.6 Abrasion Resistance	2-4
2.4.7 Stain Resistance	2-4
2.4.8 Indentation Hardness	2-5
2.4.9 Size	2-5
2.4.10 Squareness	2-5
2.4.11 Dimensional Stability	2-5
2.4.12 Flexibility	2-5
2.4.13 Curl	2-5
2.4.14 Static Load Limit	2-5
2.4.15 Resistance of Floor Covering to Chemical Reagents	2-6
2.5 Qualification Test Criteria-Chemical	2-6
2.5.1 Chemical Toxicity and Identification	2-6

2.5.2	Outgassing	2-6
2.5.3	Ingredient Information	2-6
2.5.4	Physical Data	2-6
2.5.5	Flammability	2-6
2.5.6	Health Data	2-7
2.5.7	Reactivity Data	2-7
2.5.8	Special Protection Information	2-7
2.5.9	Special Precautions	2-7
2.6	Floor Adhesive Materials	2-7
2.6.1	Chemical Toxicity and Identification	2-7
2.6.2	Outgassing	2-7
2.6.3	Ingredient Information	2-8
2.6.4	Physical Data	2-8
2.6.5	Flammability	2-8
2.6.6	Health Data	2-8
2.6.7	Reactivity Data	2-8
2.6.8	Spill or Leak Procedures	2-8
2.6.9	Special Protection Information	2-8
2.6.10	Special Precautions	2-9
3.	Lot-to-Lot Electrostatic Testing of Floor Covering Materials	3-1
3.1	Lots Defined	3-1
3.2	Lot Testing of Completed Floor Covering	3-1
3.3	Required ESD Testing of Lot-to-Lot Floor Covering Specimens	3-1
3.4	Lot-to-Lot Summary Reports	3-2
4.	Features and Performance	4-1
4.1	Floor Covering Electrostatic Performance	4-1
4.1.1	Point-to-Point Resistance	4-1
4.1.2	Point-to-Ground Resistance	4-1
4.1.3	Material Charge Generation	4-1
4.1.4	Walking Pattern Test	4-2
4.2	Floor Covering Mechanical Criteria	4-2
4.2.1	Manufacturer's Packaging-Marking and Identification	4-2
4.2.2	General Workmanship	4-2
4.2.3	Wear Resistance and Maintenance	4-3
4.2.4	Slip Resistance	4-3
4.2.5	Gloss/Brightness	4-3
4.2.6	Abrasion Resistance	4-3
4.2.7	Stain Resistance	4-3
4.2.8	Indentation Hardness	4-4
4.2.9	Size of Floor Tiles	4-4
4.2.10	Squareness of Floor Tiles	4-4
4.2.11	Dimensional Stability of Floor Tiles	4-4
4.2.12	Flexibility of Hard Floor Covering	4-4
4.2.13	Curl in Hard Tiles	4-5
4.2.14	Static Load Limit	4-5
4.2.15	Resistance of Hard Floor Coverings to Chemical Reagents	4-5

4.3 Floor Covering Chemical Criteria	4-5
4.3.1 Chemical Toxicity and Identification	4-5
4.3.2 Outgassing	4-6
4.3.3 Ingredient Information	4-6
4.3.4 Physical Data	4-6
4.3.5 Flammability	4-6
4.3.6 Health Data	4-7
4.3.7 Reactivity Data	4-7
4.3.8 Special Protection Information	4-7
4.3.9 Special Precautions	4-7
4.4 Floor Covering Adhesives	4-7
4.4.1 Chemical Toxicity and Identification	4-7
4.4.2 Outgassing	4-8
4.4.3 Ingredient Information	4-8
4.4.4 Physical Data	4-8
4.4.5 Flammability	4-8
4.4.6 Health Data	4-9
4.4.7 Reactivity Data	4-9
4.4.8 Spill or Leak Procedures	4-9
4.4.9 Special Protection Information	4-9
4.4.10 Special Precautions	4-9
5. Floor Covering Electrostatic Discharge Performance Test Methods	5-1
5.1 Point-to-Point Resistance	5-1
5.2 Point-to-Ground Resistance	5-1
5.3 Charge Generation - The Rolling Friction Tester	5-1
5.4 Walking Pattern Charge Generation Test	5-2
6. Summary Tables	6-1
Appendix A: Indoor Air Quality and Floor Covering	A-1
Appendix B: Slip Resistance of Floor Finishes	B-1
Appendix C: References	C-1
C.1 Telcordia References	C-1
C.2 External References	C-1
Appendix D: Glossary	D-1

List of Figures

Figure 5-1. Six-Step Body Voltage Generation Pattern 5-3

List of Tables

Table 6-1.	Qualification Requirement Summary	6-1
Table 6-2.	Lot-to-Lot Requirement Summary	6-2