
Generic Requirements for Hybrid Splice / Connector for Single-Mode Optical Fiber

Contents

Preface	Preface-1
1. Introduction	1-1
1.1 Purpose and Scope	1-1
1.2 Target Audience	1-1
1.3 Maturity Level.....	1-1
1.4 Structure and Use of This Document	1-2
1.5 Requirements Terminology	1-2
1.6 Requirement Labeling Conventions.....	1-3
1.6.1 Numbering of Requirement and Related Objects	1-3
1.6.2 Requirement, Conditional Requirement, and Objective Object Identification	1-3
2. General Information	2-1
2.1 Hybrid Splice / Connector Product Description.....	2-1
2.1.1 Introduction	2-1
2.1.2 Optical Loss Performance, Tuning	2-2
2.1.3 Optical Reflectance Performance.....	2-3
2.1.4 Mass and Size of the Joint and the Handled Unit	2-4
2.1.5 Rematability and Repeatability	2-5
2.1.6 Assembly Procedure, Tools, Power Requirement.....	2-6
2.1.7 Time Required.....	2-7
2.1.8 Yield (Effect of Electrodes, Dirt).....	2-7
2.1.9 Performance Feedback	2-8
2.1.10 Reliability: Environmental Resistance	2-8
2.1.11 Reliability: Response to External Stress	2-9
2.2 Applicable Work Conditions.....	2-10
2.3 Manufacturer's Data	2-10
2.4 Product Analysis	2-11
2.4.1 Selection of Criteria	2-11
2.4.2 Measurement Error.....	2-12
2.4.3 Tallying of Conformance/Non-Conformance to Criteria.....	2-12
2.4.4 Sample Population	2-12
3. General Requirements and Objectives	3-1
3.1 Documentation	3-1
3.1.1 Practices	3-1
3.1.2 Workcenter Information Package	3-2

3.1.3	Safety.....	3-2
3.1.4	Fiber Preparation/Storage.....	3-3
3.1.5	Materials.....	3-3
3.2	General Splice Criteria.....	3-4
3.2.1	Dimensions.....	3-4
3.2.2	Interface with Optical Fibers.....	3-4
3.2.3	Environmental Sealing.....	3-4
3.2.4	Strain Relief.....	3-5
3.2.5	Universal Installation.....	3-5
3.3	Marking, Packaging, and Shipping.....	3-5
3.3.1	Marking.....	3-5
3.3.2	Package Label.....	3-6
3.3.3	Packaging and Shipping.....	3-7
4.	Features, Functions, and Performance Criteria.....	4-1
4.1	General Requirements and Objectives.....	4-1
4.1.1	Carrying Case.....	4-1
4.1.2	Product Information.....	4-2
4.2	Criteria Applying to All Products.....	4-3
4.2.1	Optical Loss and Reflectance Performance.....	4-3
4.2.2	Sensitivity to Fiber Geometry.....	4-6
4.2.3	Strength Criteria.....	4-6
4.2.4	Installation Conditions.....	4-7
4.2.5	Thermal Cycling Performance.....	4-8
4.2.6	Groundwater Immersion Test.....	4-11
4.2.7	Dust Test.....	4-11
4.3	Products Incorporating Ferrules.....	4-11
4.4	Products Incorporating Fiber Stubs.....	4-12
4.5	Products which Allow Demating and Remating.....	4-12
4.5.1	Up to 75 Matings.....	4-12
4.5.2	More than 75 Matings.....	4-14
4.6	Products Incorporating Fusion Splicing.....	4-14
4.6.1	Features.....	4-14
4.6.2	Tests Performed using Fibers Only.....	4-17
4.7	Products incorporating adhesives.....	4-19
4.8	Products Which Grip Bare Fiber.....	4-20
4.9	Products which terminate reinforcing elements.....	4-20
4.10	Products Incorporating Index Matching Materials.....	4-22
4.10.1	Reflectance.....	4-23
4.10.2	Demating/Remating.....	4-23
4.11	Products Utilizing Three Components per Joint.....	4-25
	Requirement-Object List.....	ROL-1
	References.....	References-1
	ReferencesBellcore Documents.....	References-1

ReferencesExternal Sources.....	References-2
Glossary	Glossary-1
Requirement-Object Index	ROI-1

List of Tables

Table 4-1.	Values for Optical Loss (dB).....	4-4
Table 4-2.	Values for Maximum Reflectance (dB).....	4-5