

Table of Contents

[Telcordia TR-NWT-000133 - Documentation Information](#)

1 Introduction

1.1 Purpose and Scope	1-1
1.2 Reason for Reissue	1-1
1.3 Organization	1-1

2 General Information

2.1 Description of Product	2-1
2.2 Ordering Options	2-1
2.2.1 User Considerations	2-1
2.3 Categories of Inside Wiring Cable and Applications	2-2
2.4 Requirements Terminology	2-2
2.5 Reference Documents	2-3
2.6 Safety Considerations	2-3
2.7 Units and Tolerances	2-3
2.8 Quality Assurance Programs	2-4

3 Packaging Requirements

3.1 General	3-1
3.2 Preferred Packages	3-1
3.2.1 Disposable Dispensing Cartons	3-1
3.2.2 Disposable Spools	3-2
3.2.3 Coils Laid in Shipping Containers	3-2
3.2.4 Large Wooden Reels	3-3
3.2.5 Reusable and Recyclable Plastic Wire Dispensing Systems	3-3
3.3 Marking	3-4
3.3.1 Package and Coil Marking	3-4
3.3.2 Jacket Marking	3-4
3.3.3 Length Marking	3-4
3.4 Jacket Marking Durability	3-4

4 Mechanical Design and Test Requirements

4.1 Conductors	4-1
4.1.1 Material	4-1
4.1.2 Factory Joints	4-1
4.1.3 Elongation	4-1
4.1.4 Breaking Strength	4-1
4.2 Insulation	4-1
4.2.1 Material	4-2
4.2.2 Dual Insulation Adhesion Between Layers	4-2
4.2.3 Dimensions and Eccentricity	4-2
4.2.4 Porosity	4-3
4.2.5 Tensile Strength and Ultimate Elongation	4-3
4.2.6 Compression Resistance	4-3
4.2.7 Cut-Through Resistance	4-3
4.2.8 Shrinkback	4-4

- 4.2.9 Adhesion 4-4
- 4.2.10 Cold Bend 4-4
- 4.2.11 Patching 4-4
- 4.2.12 Insulation Imperfections 4-4
- 4.2.13 Color Coding Requirements 4-5
 - 4.2.13.1 Insulation Color Coding 4-5
- 4.3 Assembly Requirements 4-7
 - 4.3.1 Core 4-7
 - 4.3.2 Binders 4-8
 - 4.3.3 Core Wrap 4-8
- 4.4 Overall Shield 4-8
- 4.5 Jacket 4-9
 - 4.5.1 General 4-9
 - 4.5.2 Material 4-9
 - 4.5.3 Jacket Thickness 4-9
 - 4.5.4 Eccentricity 4-10
 - 4.5.5 Tensile Strength and Elongation 4-10
 - 4.5.6 Aging Test 4-10
 - 4.5.7 Jacket Color 4-11
 - 4.5.8 Jacket Rip Cord 4-11
- 4.6 Other Coverings 4-12

5 Completed Cable/Wire Physical Tests

- 5.1 Cold Bend 5-1
- 5.2 Cable Impact Test 5-1
- 5.3 Flammability 5-2
- 5.4 Abrasion Resistance 5-2
 - 5.4.1 Rotary Scrape Abrasion Test 5-2
 - 5.4.2 Horizontal Scrape Abrasion Test 5-2

6 Completed Cable/Wire Electrical Requirements

- 6.1 Continuity and Shorts 6-1
- 6.2 Conductor Resistance 6-1
- 6.3 Conductor Resistance Unbalance 6-1
- 6.4 Mutual Capacitance 6-1
- 6.5 Capacitance Unbalance Pair-to-Pair 6-1
- 6.6 Capacitance Unbalance: Pair-to-Ground 6-2
- 6.7 Insulation Resistance 6-2
- 6.8 D.C. Voltage Test 6-2
 - 6.8.1 Conductor-to-Conductor 6-2
 - 6.8.2 Jacket Leakage Test 6-2
- 6.9 Characteristic Impedance 6-3
- 6.10 Structural Return Loss (SRL) 6-3
- 6.11 Attenuation 6-3
- 6.12 Near End Crosstalk (NEXT) 6-4
- 6.13 Measurement Technique 6-5



Appendix A: Durability of Printing and Marking Test

Appendix B: Cut-Through Resistance Test

Appendix C: References: Telcordia Documents and Industry Standards

C.1 Telcordia Documents C-1

 C.1.1 Telcordia Generic Requirements C-1

 C.1.2 Telcordia Document Sets C-1

C.2 American National Standards Institute/American Standard Quality Control Documents C-1

C.3 American Society for Testing and Materials (ASTM) Standards C-1

C.4 Electronic Industries Association (EIA) Standards C-2

C.5 Insulated Cable Engineers Association Standard C-2

C.6 Military Specifications C-2

C.7 National Electrical Manufacturers Association (NEMA) C-2

C.8 National Fire Protection Association (NFPA) Documents C-3

C.9 Underwriters Laboratories, Inc. (UL) Standards C-3

Requirement-Object Index

List of Tables

Table 4-1	Insulation Colors for Inside Wiring Cable	4-5
Table 4-2	Munsell Color Requirements for Insulation and Binders	4-6
Table 4-3	Unit Binder Color Codes	4-7
Table 6-1	Characteristic Impedance Versus Frequency	6-3
Table 6-2	Attenuation Versus Frequency	6-4
Table 6-3	NEXT Versus Frequency	6-5

List of Figures

Figure B-1 Cut-Through Test Device B-2