

THE QUALITY MEASUREMENT PLAN (QMP)

Contents

1. Introduction	1
2. Inputs and Outputs for QMP	3
2.i Inputs for QMP	3
2.1.1 Attributes	3
2.1.2 Variables	4
2.2 Outputs for QMP	5
3. Statistical Model for QMP	8
3.1 Motivation	8
3.2 The QMP Model	9
3.2.1 Attributes	9
3.2.2 Variables	10
4. Computational Formulas for QMP10
4.1 QMP Control Chart	11
4.2 Other Applications of QMP	18
5. Interpretation of the QMP Control Chart	20
6. QMP Control Chart Examples	26

References

Appendix A: Percentiles of the Standard Gamma Distribution

Appendix B: Validation of QMP Programs

Appendix C: QMP Intermediate Variables for Manual Computation