

Contents

1. Introduction	1-1
1.1 Document Description	1-1
1.2 Requirements Terminology	1-2
1.3 Requirement Labeling Conventions	1-2
1.3.1 Numbering of Requirement and Related Objects	1-2
1.3.2 Requirement, Conditional Requirement, and Objective Object Identification	1-3
1.4 Changes from TR-NWT-001222, Issue 1	1-3
1.5 Organization	1-4
2. General Information	2-1
2.1 General Product Description	2-1
2.2 Terminator Applications	2-1
2.3 Environmental Conditions	2-3
3. General and Design Criteria	3-1
3.1 Documentation	3-1
3.1.1 General Documentation	3-1
3.1.2 Workcenter Information Package	3-2
3.2 Marking, Packaging and Shipping	3-3
3.3 Physical Design Criteria	3-4
3.3.1 Optical Fiber	3-4
3.3.2 Optical Connectors	3-4
3.3.3 Cleanability	3-5
3.3.4 Intermateability	3-5
3.3.5 Materials	3-5
3.3.5.1 Toxicity	3-5
3.3.5.2 Corrosion Resistance	3-6
3.3.5.3 Dissimilar Metals	3-6
3.3.5.4 Fungus Resistance	3-6
3.3.5.5 Flammability	3-6
3.3.6 Safety	3-7
3.3.7 Mounting	3-7
3.3.7.1 Outside Plant Location	3-7
3.3.8 Index Matching	3-8
3.4 Quality and Reliability Criteria	3-8
3.4.1 Reliability Assurance	3-8
3.4.2 Quality Technology Program	3-9
4. Performance Criteria	4-1
4.1 Environmental and Mechanical Criteria	4-1
4.1.1 Operating Environment	4-2
4.1.2 Non-Operating Environment	4-3
4.1.3 Salt Spray	4-3
4.1.4 Vibration	4-4
4.1.5 Flex Test	4-4

4.1.6 Twist Test	4-4
4.1.7 Cable Retention	4-4
4.1.8 Impact Test	4-5
4.2 Optical Criteria	4-5
4.2.1 Optical Bandpass	4-5
4.2.2 Reflectance	4-7
4.2.3 Damage Criteria	4-7
5. Performance Verification/Test Procedures	5-1
5.1 Environmental and Mechanical Testing	5-2
5.1.1 Operating Environment	5-3
5.1.2 Non-Operating Environment	5-3
5.1.3 Salt Spray	5-4
5.1.4 Vibration Test	5-4
5.1.5 Flex Test	5-4
5.1.6 Twist Test	5-5
5.1.7 Cable Retention	5-5
5.1.8 Impact Test	5-6
5.2 Optical Testing	5-6
5.2.1 Reflectance	5-6
Appendix A: References	A-1
Appendix B: Glossary	B-1

List of Figures

Figure 2-1	Application for terminators on non-terminated splitter port.	2-1
Figure 2-2	Bidirectional Transmission Using Couplers	2-2
Figure 2-3	HFC Architecture with 1x4 splitter	2-2
Figure 5-1	Reflectance Measurement Facility	5-2
Figure 5-2	Measuring Terminator Reflectance with an OTDR	5-7
Figure 5-3	Mechanical Test Facility	5-8

List of Tables

Table 4-1	Summary of Terminator Performance Criteria and Test Sequence	4-1
Table 4-2	Tensile Loads for Mechanical Tests	4-2
Table 4-3	Optical Bandpass Criteria	4-6
Table 5-1	Operating Temperature and Humidity Test.	5-3
Table 5-2	Number of Turns for Twist Test	5-5