

Table of Contents

Preface	xiii
1 Introduction	
1.1 Purpose and Scope of Document	1-1
1.2 General Product Description	1-1
1.3 Reasons for GR-232-CORE, Issue 2	1-1
1.4 Generic Requirements	1-2
1.5 Documentation and Training	1-2
1.6 Requirements Terminology	1-4
1.7 Requirement Labeling Conventions	1-4
1.7.1 Numbering of Requirement and Related Objects	1-4
1.7.2 Requirement, Conditional Requirement, and Objective Identification	1-5
2 Specific Requirements	
2.1 Capacity	2-1
2.1.1 Description	2-1
2.1.2 Requirements	2-1
2.2 Charging	2-1
2.2.1 Description	2-1
2.2.2 Requirements	2-1
2.3 Life	2-2
2.3.1 Description	2-2
2.3.2 Requirements	2-2
2.4 Float Voltage	2-3
2.4.1 Requirements	2-3
2.5 Efficiency	2-3
2.5.1 Description	2-3
2.5.2 Requirements	2-4
2.6 Cell Matching	2-4
2.6.1 Description	2-4
2.6.2 Requirements	2-4
2.7 Container	2-4
2.7.1 Requirements	2-4
2.8 Cell Covers	2-5
2.8.1 Requirements	2-5
2.9 Plates	2-6
2.9.1 Requirements	2-6
2.10 Separators	2-7
2.10.1 Requirements	2-7
2.11 Terminal Posts	2-7
2.11.1 Requirements	2-7
2.12 Electrolyte	2-7
2.12.1 Requirements	2-7
2.13 Chemical Criteria - Gassing	2-8
2.14 Explosion-Proof Feature and Funnel	2-9
2.14.1 Requirements	2-9

2.15	Withdrawal Tubes	2-9
2.15.1	Requirements	2-9
2.16	Accessories	2-10
2.16.1	Requirements	2-10
2.17	Marking	2-10
2.17.1	Requirements	2-10
2.18	Electrolyte Level Lines	2-11
2.18.1	Requirements	2-11
2.19	Packaging	2-11
2.19.1	Requirements	2-11
3	Performance Verification	
3.1	Capacity	3-1
3.2	Charging	3-2
3.3	Life	3-2
3.4	Float Voltage	3-2
3.5	Efficiency	3-2
3.6	Cell Matching	3-3
3.6.1	Alternate Method	3-3
3.7	Container	3-3
3.8	Cell Covers	3-4
3.9	Plates	3-4
3.10	Separators	3-4
3.11	Terminal Posts	3-4
3.12	Electrolyte	3-4
3.13	Chemical Criteria - Gassing	3-5
3.14	Explosion-Proof Feature and Funnel	3-5
3.15	Withdrawal Tubes	3-5
3.16	Accessories	3-5
3.17	Marking	3-5
3.18	Electrolyte Level Lines	3-5
3.19	Packaging	3-6
4	Accelerated Life Testing (Reference 1)	
4.1	General Procedures	4-1
4.2	Testing of Cell Elements	4-2
4.2.1	General	4-2
4.2.2	Preparation of 7-Plate Element	4-2
4.2.3	Preparation of 7-Plate Element for Testing	4-3
4.2.4	Cell Characterization	4-3
4.2.5	Initial Measurement of Positive Plates	4-3
4.2.6	Accelerated Test	4-3
4.2.7	Growth Data Analysis	4-4
4.2.8	Requirements	4-6
4.3	Testing of Completed Cells	4-6
4.3.1	General	4-6
4.3.2	Preparation of Cell for Testing	4-6
4.3.3	Data Prior to Accelerated Testing	4-6
4.3.4	Accelerated Testing	4-7
4.3.5	Requirements	4-7

5 Antimony Titration Method of Determining Calcium in Lead-Calcium Alloys

5.1 Outline of Method 5-1

5.2 Applicability 5-1

5.3 Method 5-1

 5.3.1 Discussion 5-1

5.4 Apparatus 5-2

5.5 Mold 5-2

5.6 Reagents 5-2

5.7 Procedure 5-2

Appendix A: References

A.1 Telcordia Documents A-1

A.2 Non-Telcordia Documents A-1

A.3 Telcordia Document Sets—Family of Requirements (FR) and Family of Documents (FD) A-2

A.4 Telcordia Reference Notes A-3

 A.4.1 Contact Telcordia Customer Service A-3

 A.4.2 Order Documents Online From the Telcordia SuperStore A-3

 A.4.3 Web Sites for Generic Requirements Information A-4

 A.4.4 Licensing Agreements for Telcordia Documents A-4

Appendix B: Acronyms

Requirement-Object Index

List of Figures

Figure 2-1	Typical Battery Configurations (Sheet 1 of 2)	2-13
Figure 2-2	Typical Battery Configurations (Sheet 2 of 2)	2-14
Figure 4-1	Reference Electrode and Adapter	4-9
Figure 4-2	Positions for Dimensional Measurements of Positive Plates	4-10
Figure 4-3	Accelerated Test Set-Up for Element	4-11
Figure 4-4	Cell Clamping and Mounting Fixtures for Element Tests	4-12
Figure 5-1	Calibration Curve	5-4
Figure 5-2	Apparatus Used for Determining Calcium by the Antimony Titration Method	5-5

List of Tables

Table 4-1	Positive Plate Potential vs. Test Temperature	4-13
Table 4-2	Plate Growth and Capacity Measurement Intervals in Days**	4-13
Table 4-2a	Cell Capacity Measurement Intervals in Days**	4-14
Table 4-3	Measurement Intervals and Positive Plate Potentials for Element Tests at 180°F and 200°F	4-14

