

Table of Contents

Generic Requirements Notice of Disclaimer	iii
Preface	xiii
1 Introduction	
1.1 Purpose and Scope	1-1
1.1.1 The Purpose of Bonding and Grounding	1-1
1.1.2 Changes from TR-NWT-000295, Issue 2, to GR-295-CORE	1-1
1.1.3 Equipment EMC Requirements	1-1
1.2 Items Not Covered	1-2
1.2.1 Choice of Bonding Topology	1-2
1.3 Organization	1-3
1.4 Schematic Identifiers	1-4
1.5 Conventions for Generic Criteria	1-4
1.5.1 Numbering of Requirement and Related Objects	1-5
1.5.2 Requirement, Conditional Requirement, and Objective Object Identification	1-5
2 Definitions	
2.1 Abbreviations and Acronyms	2-10
2.2 Equivalent Terms	2-11
2.3 Grounding versus Bonding	2-11
3 General Principles and Requirements for Bonding Networks	
3.1 Reasons for Bonding and Grounding	3-1
3.1.1 Personal Safety	3-1
3.1.2 Equipment and Distribution Circuit Protection	3-1
3.1.3 Equipment Operation	3-2
3.1.4 Electromagnetic Interference Reduction	3-2
3.1.5 Reference Buses	3-2
3.1.6 Electrostatic Discharges (ESD)	3-2
3.1.7 Reliability	3-2
3.2 General Grounding Conductor and Connection Requirements	3-2
3.2.1 Conductors Except for AC Equipment Grounding Conductor	3-2
3.2.2 Requirements for ACEG Conductors	3-3
3.2.3 Connections	3-4
3.2.3.1 Terminals	3-4
3.2.3.2 Splices	3-5
3.2.4 Single Grounding Conductors	3-5
3.2.4.1 Girdling	3-5
3.2.4.2 Bending Radius	3-6
3.3 Induction Effects	3-6
3.3.1 Lightning and Fault Current Carrying Conductors	3-6
3.4 Selection of the Bonding Topology	3-6
3.4.1 Equipment Rearrangements	3-7

4 Requirements for AC and DC Power Systems Associated with Equipment Bonding Networks

4.1 AC Power Distribution and Supply	4-1
4.1.1 Safety Requirements	4-1
4.1.2 Raceways	4-1
4.1.3 Use of ACEG Conductor	4-1
4.1.4 External AC Power Supplies	4-2
4.1.5 Internal AC Power Supplies	4-2
4.1.5.1 Grounding Internal AC Power Supplies that Power Remote Loads	4-2
4.1.6 Receptacles	4-3
4.1.6.1 General-Purpose Receptacles	4-3
4.1.6.2 Receptacles Powered from Internal AC Power Supplies	4-3
4.1.6.3 Isolated Receptacles	4-3
4.2 DC Power Distribution and Supply	4-3
4.2.1 External Power Sources	4-4
4.2.1.1 The BR Bus	4-4
4.2.1.2 Grounding the Plant's Frame	4-4
4.2.1.3 Location of the Power Plant	4-4
4.2.1.4 Power Feeders	4-4
4.2.2 Bonding of BR Terminals in Equipment	4-5
4.2.2.1 Use of DC-I Power Distribution Systems	4-6
4.2.2.2 Use of DC-C Power Distribution Systems	4-6
4.2.3 Grounding Location	4-6
4.2.3.1 BR Conductors	4-7
4.2.3.2 Power Distribution Cabinets (PDCs)	4-7
4.2.4 Internal Power Sources	4-7
4.2.4.1 Frame Ground Reference Buses	4-7
4.2.4.2 Exceptions	4-7

5 IBN Principles and Requirements

5.1 General Principles	5-1
5.1.1 Establishing an IBN	5-2
5.1.2 IBN Limits	5-2
5.2 IBN Frames	5-3
5.2.1 One Conductive Unit	5-3
5.2.2 Insulation Resistance	5-3
5.2.2.1 Anchor Bolts	5-3
5.2.2.2 Bottom of Frames	5-3
5.2.2.3 Superstructure Support	5-4
5.2.2.4 Lighting Fixtures, etc.	5-4
5.2.3 Frame-to-Frame Connections	5-4
5.2.3.1 Peripheral Equipment Frame Grounding	5-4
5.3 Establishing an SPCB and SPCW	5-5
5.3.1 Establishing a Separate SPCW	5-5
5.3.1.1 SPCW Dimensions	5-5
5.3.1.2 SPCW Location	5-6
5.3.1.3 SPCB Connections	5-6
5.3.2 Using the BR Bus as an SPCB	5-9
5.3.2.1 Requirements for Plants with an Insulated BR Bus	5-9

5.3.2.2	Requirements for Plants with a Non-Insulated BR Bus	5-10
5.4	Nearby Common Bonding Network Members	5-13
5.5	Grounding Conductor Requirement	5-13
5.5.1	Clearing a Fault to the Frame of the Power Plant	5-13
5.5.1.1	Conductor B as Part of the Sole Fault-Clearing Path	5-13
5.5.1.2	Conductor A as Part of the Sole Fault-Clearing Path	5-14
5.5.1.3	Conductor A as a Redundant Fault-Clearing Conductor	5-14
5.5.1.4	Conductor A as a Coupled Bonding Conductor	5-14
5.5.1.5	Summary	5-17
5.6	IBN Topologies	5-20
5.6.1	Star-IBN and Chain-IBN Details	5-20
5.6.2	Mesh-IBN Detail	5-25
5.6.2.1	Preferred Arrangements for Mesh-IBN	5-26
5.6.2.2	Mesh-BN Intra-System Connections	5-30
5.7	Additional Requirements for Power Systems Serving an IBN	5-31
5.7.1	External Principal Power Plant Grounding Requirements	5-31
5.7.1.1	Grounding the BR Bus	5-31
5.7.2	CBN DC-C Loads	5-31
5.7.2.1	Loads Fed from the Principal DC Source	5-31
5.7.2.2	Loads Fed from Internal Power Sources	5-32
5.7.3	Grounding the External AC and DC Power Supplies Feeding IBN Loads (Other than Principal Power Source)	5-32
5.7.3.1	DC Power Supplies	5-32
5.7.3.2	AC Power Supplies	5-32
5.7.3.2.1	Treatment of the AC Conductors	5-32
5.7.4	AC Power Distribution to IBN Equipment	5-33
5.7.5	Specific Examples of AC and DC Grounding Principles for IBNs	5-33
5.7.6	Grounding the Common Power Plant and Powering the CBN and IBN Systems	5-33

6 Mesh-BN Principles and Requirements

6.1	General Principles	6-1
6.1.1	Establishing a Mesh-BN	6-2
6.2	Mesh-BN Frames	6-2
6.2.1	One Conductive Unit	6-2
6.2.1.1	Anchor Bolts	6-2
6.2.1.2	Bottom of Frames	6-3
6.2.1.3	Superstructure Support	6-3
6.2.1.4	Frame-to-Frame Connections	6-3
6.2.1.5	Peripheral Equipment Frame Grounding	6-3
6.3	Specific Mesh-BN Principles and Requirements	6-3
6.3.1	Power System Requirements	6-5
6.3.2	Internal Power Supplies	6-5
6.4	Intrasystem Signal Cables	6-6
6.5	Signal Cable Interconnection Between Systems	6-6
6.5.1	Interconnection Between Two Mesh-BN Systems	6-6
6.5.2	Connection of Other CBN Members to Mesh-BN	6-7

7 Performance Verification and Test Procedures

7.1 General AC Power System Verification	7-1
7.1.1 Listing Label and Wiring	7-1
7.1.2 Continuity Tests	7-1
7.2 IBN Verification	7-1
7.2.1 Visual Tests	7-1
7.2.1.1 Spotting IBN Violations	7-1
7.2.2 Grounding of Power Supplies	7-2
7.2.2.1 External Power Supplies	7-2
7.2.3 SPCW Conductors	7-2
7.2.3.1 Power Feeds	7-2
7.2.4 Insulation Tests	7-2
7.2.4.1 Low-Voltage Resistance Test	7-3
7.2.4.2 High-Voltage Resistance Test	7-3
7.2.5 Short-Circuit Tests	7-3
7.3 Star/Chain-IBN Tests	7-3
7.3.1 Star/Chain-IBN Noise Current Tests	7-3
7.3.1.1 Abnormal Current Flow in Grounding Wires and Frames	7-3
7.3.1.2 Correctly Wired Circuit Arrangements	7-4
7.3.1.3 Correcting Incorrectly Wired Circuit Arrangements	7-4
7.3.1.3.1 Multigrounded AC and DC Power Sources	7-4
7.3.1.3.2 Overvoltage Protectors	7-5
7.3.1.3.3 Improper Load Connections	7-5
7.4 Mesh-IBN Verification	7-5
7.4.1 Additional Criteria	7-5
7.5 Mesh-BN Verification	7-6
7.5.1 Additional Criteria	7-6

Appendix A: Overview of Telecommunications Building Bonding and Grounding Methods

Appendix B: References

Requirement-Object Index

List of Figures

Figure 2-1	Illustration of Certain Terms	2-8
Figure 2-2	Illustration of a DC-I Power Distribution System	2-9
Figure 2-3	Illustration of a DC-C Power Distribution System	2-9
Figure 5-1	Simplified Isolated Bonding Network	5-1
Figure 5-2	Typical Sequence of Connections to a Separate SPCW	5-7
Figure 5-3	Using an Insulated BR Bus as the SPCW	5-11
Figure 5-4	Using a Non-Insulated BR Bus as the SPCW	5-12
Figure 5-5	Typical Grounding and Power Feed from a Dedicated DC Power Plant Powering IBN Loads in DC-I Configuration	5-15
Figure 5-6	Typical AC Power Feed to an Isolated Bonding Network	5-18
Figure 5-7	Typical Grounding for Common and Isolated Bonding Networks Powered from a Common Power Plant	5-19
Figure 5-8	Simplified Star IBN Configuration	5-21
Figure 5-9	Simplified Chain IBN Configuration	5-22
Figure 5-10	Common Impedance Path in a Chain Bonding Configuration	5-22
Figure 5-11	Avoidance of Common Impedance Path by using Star Bonding Configuration	5-23
Figure 5-12	Example of a Loop Not Permitted on Star-/Chain-IBNs	5-24
Figure 5-13	Example of a Loop Not Permitted on Chain-IBNs	5-24
Figure 5-14	Example of Loops Not Permitted on Star-IBNs	5-25
Figure 5-15	Illustration of a Mesh-IBN with a Single Frame Bonding Conductor Connecting to the SPCB	5-27
Figure 5-16	Illustration of a Mesh-IBN with a Collection Bar	5-28
Figure 5-17	Illustration of a Mesh-IBN with Frame Bonding Conductors Connected to SPCB Directly	5-29
Figure 5-18	Illustration of a Mesh-IBN with Closely-Coupled Frame Bonding Conductors Connected to SPCB Directly	5-30
Figure 6-1	A Simple Mesh-BN Configuration	6-1
Figure 6-2	Illustration of Inter-frame Bonding for a Mesh-BN	6-4
Figure 6-3	Illustration of Inter-frame Bonding for a Mesh-BN with a Ring Bonding Bus (shown under raised floor as an example)	6-5
Figure A-1	Typical Power Service Entrance, Distribution, and Grounding	A-3

List of Tables

Table 2-1	Cross-Reference for GR-295-CORE Terms	2-11
Table 5-1	Tabulation of Typical SPCW Connections	5-8
Table 5-2	Minimum Sizes (AWG/kcmil) for Conductor A When it is Part of the Sole Fault-Clearing Path	5-16
Table 5-3	Minimum Sizes (AWG/kcmil) for Conductor A When it is Part of a Supplemental Fault-Clearing Path	5-16