

Table of Contents

Preface	xiii
1 Introduction	
1.1 Purpose and Scope	1-1
1.1.1 Reason for GR-3163, Issue 2	1-2
1.1.2 Reasons for GR-3163, Issue 1	1-2
1.2 Organization	1-3
1.3 Safety Considerations	1-4
1.4 Reference Documents	1-4
1.5 Units and Tolerances	1-5
1.6 Product Reliability and Quality Management Systems	1-5
1.6.1 Product Changes	1-5
1.7 Requirements Terminology	1-6
1.8 Requirement Labeling Conventions	1-6
1.8.1 Numbering of Requirement and Related Objects	1-6
1.8.2 Requirement, Conditional Requirement, and Objective Identification	1-7
2 Conductors	
2.1 General	2-1
2.2 Conductor Sizes	2-1
2.3 Factory Joints	2-1
2.4 Conductor Elongation	2-2
3 Conductor Insulation	
3.1 Insulation Material	3-1
3.2 Insulation Construction	3-1
3.3 Patching and Splices	3-1
3.4 Insulation Tests	3-2
3.4.1 Insulation Imperfections	3-2
3.4.2 Insulation Adhesion	3-2
3.4.3 Elongation	3-2
3.4.4 Compression	3-2
3.4.5 Cold Bend	3-2
3.4.6 Shrinkback	3-3
3.5 Thermal Oxidative Stability Requirements	3-3
3.6 Twist Lengths and Color Coding	3-3
4 Core Construction	
4.1 Binders	4-1
4.2 Core Wrap	4-1
4.3 Water-Block Materials	4-1
4.3.1 Filling and Flooding Compounds	4-2
4.3.2 Dry-Block Material	4-3

5 Metallic Shields

5.1 General Information	5-1
5.2 Non-Gopher Types	5-1
5.3 Gopher Resistance	5-1
5.4 General Shield Requirements	5-2
5.4.1 Shield Splices	5-2
5.5 Copper-Containing Shield Requirements	5-2
5.6 Foil Screens	5-3

6 Strength Members, Support Messengers, and Ripcords

6.1 Dielectric Strength Members (Non-Metallic Reinforced Drop Wires)	6-1
6.2 Support Messenger (Figure-8 Type Drop Wires)	6-1
6.3 Jacket Ripcords	6-2

7 Inner and Outer Jacket

7.1 Inner Jacket	7-1
7.2 Outer Jacket	7-1
7.2.1 General Design and Materials	7-1
7.2.2 Ultraviolet Resistance	7-2
7.2.3 Tensile Strength and Elongation	7-2
7.2.4 Resistance to Aging	7-3
7.2.5 Plasticizer Compatibility (PVC Jackets Only)	7-3
7.2.6 Thermal Oxidative Stability (Polyethylene)	7-4
7.2.7 Repairs	7-4
7.3 Completed Wire Product Dimensions	7-4
7.3.1 Jacket Thickness	7-4
7.3.2 Wire Shape (Non-Metallic Reinforced Aerial Drop Wire)	7-6

8 Electrical Requirements

8.1 DC Conductor Resistance	8-1
8.2 Conductor Resistance Unbalance	8-1
8.3 Mutual Capacitance	8-1
8.4 Capacitance Unbalance	8-1
8.4.1 Pair-to-Pair	8-1
8.4.2 Pair-to-Ground	8-2
8.5 Attenuation	8-2
8.6 Insulation Resistance — Dry	8-2
8.7 Insulation Resistance – Wet (for Aircore Drop Wires Only)	8-3
8.8 Crosstalk	8-3
8.9 DC Voltage Test	8-4
8.9.1 Conductor-to-Conductor	8-4
8.9.2 Core-to-Shield	8-4
8.10 Fusing Coordination	8-5
8.11 Shield Resistance	8-6
8.12 Continuity of Metallic Wire Elements	8-6
8.13 Shield Heating Test	8-6

9 Completed Wire Tests – Mechanical and Environmental

9.1 Cold Bend or Wrap Test	9-1
9.1.1 Aerial Drop Wires	9-1
9.1.2 Buried Drop Wires	9-1
9.2 Impact Test	9-1
9.2.1 Aerial Drop Wires	9-1
9.2.2 Buried Drop Wires	9-2
9.3 Jacket Removal	9-2
9.4 Gopher Resistance Test (Buried Drop Wires)	9-3
9.5 Water Penetration (Buried Drop Wires)	9-3
9.5.1 Three-Foot Waterhead Test	9-3
9.6 Soil Corrosion Resistance (Buried Shielded Drop Wires)	9-4
9.7 Fire Resistance	9-6
9.8 National Electrical Code Listing	9-6
9.9 Wire Breaking Strength	9-6
9.9.1 Buried Drop Wires	9-6
9.9.2 Aerial Drop Wires	9-6
9.9.2.1 Cyclic Tensile Load Test	9-7
9.9.2.2 Qualification Test — Cyclic Tensile Load Test	9-8
9.9.2.3 Elongation Test	9-9
9.10 Hardware Compatibility	9-12
9.11 Abrasion Resistance (Aerial Drop Wires)	9-13

10 Packaging and Marking Requirements

10.1 Wire Jacket Marking	10-1
10.1.1 Length Marking	10-1
10.1.2 Marking Height and Legibility	10-2
10.1.3 Marking Durability	10-2
10.2 Packaging	10-2
10.2.1 Marking	10-2
10.2.2 Coils	10-3
10.2.3 Cartons	10-4
10.2.4 Reels	10-4
10.2.4.1 Small-Sized Reels	10-4
10.2.4.2 Medium-Sized Reels	10-5
10.2.4.3 Large-Sized Reels	10-5

11 Product Classification and Drop Wire Types

11.1 Introduction	11-1
11.2 Self-Support Aerial Drop Wire (Figure-8)	11-1
11.2.1 Mechanical Design Requirements	11-2
11.2.1.1 Conductors	11-2
11.2.1.2 Conductor Insulation	11-2
11.2.1.2.1 Twist Lengths and Color Coding	11-2
11.2.1.3 Binders	11-2
11.2.1.4 Core Wrap	11-2
11.2.1.5 Shield	11-3
11.2.1.6 Steel Support Messenger	11-3
11.2.1.7 Ripcord	11-3

11.2.1.8 Jacket	11-3
11.2.2 Electrical Requirements	11-3
11.2.3 Completed Wire Mechanical and Environmental Tests	11-3
11.2.4 Packaging and Marking Requirements	11-4
11.3 Non-Metallic Reinforced Aerial Drop Wire	11-4
11.3.1 Mechanical Design Requirements	11-4
11.3.1.1 Conductors	11-4
11.3.1.2 Conductor Insulation	11-5
11.3.1.2.1 Twist Lengths and Color Coding	11-5
11.3.1.3 Binders	11-5
11.3.1.4 Core Wrap	11-5
11.3.1.5 Dielectric Strength Members	11-5
11.3.1.6 Shield	11-5
11.3.1.7 Ripcord	11-6
11.3.1.8 Jacket	11-6
11.3.2 Electrical Requirements	11-6
11.3.3 Completed Wire Mechanical and Environmental Tests	11-6
11.3.4 Packaging and Marking Requirements	11-6
11.4 Buried Drop Wire – Non-Gopher Resistant	11-7
11.4.1 Mechanical Design Requirements	11-7
11.4.1.1 Conductors	11-7
11.4.1.2 Conductor Insulation	11-7
11.4.1.2.1 Twist Lengths and Color Coding	11-8
11.4.1.3 Binders	11-8
11.4.1.4 Core Wrap	11-8
11.4.1.5 Shield	11-8
11.4.1.6 Ripcord	11-8
11.4.1.7 Water-Block Materials	11-8
11.4.1.8 Jacket	11-8
11.4.2 Electrical Requirements	11-9
11.4.3 Completed Wire Mechanical and Environmental Tests	11-9
11.4.4 Packaging and Marking Requirements	11-9
11.5 Buried Drop Wire – Gopher Resistant	11-10
11.5.1 Mechanical Design Requirements	11-10
11.5.1.1 Conductors	11-10
11.5.1.2 Conductor Insulation	11-10
11.5.1.2.1 Twist Lengths and Color Coding	11-11
11.5.1.3 Binders	11-11
11.5.1.4 Core Wrap	11-11
11.5.1.5 Inner Jacket	11-11
11.5.1.6 Shield	11-11
11.5.1.7 Ripcord	11-11
11.5.1.8 Water-Block Materials	11-11
11.5.1.9 Outer Jacket	11-12
11.5.2 Electrical Requirements	11-12
11.5.3 Completed Wire Mechanical and Environmental Tests	11-12
11.5.4 Packaging and Marking Requirements	11-13
11.6 Distribution Drop Wires	11-13

Appendix A: Test Procedures for Wicking and Hygroscopicity

A.1 Test Procedure for Wicking	A-1
A.2 Test Procedure for Hygroscopicity	A-1

Appendix B: Durability of Printing and Marking Test

B.1 Specimen Preparation	B-1
B.2 Apparatus	B-1
B.3 Exposure	B-1
B.4 Procedure	B-1

Appendix C: References

C.1 Telcordia Documents	C-1
C.2 Non-Telcordia Documents	C-1
C.3 To Obtain Additional Reference Material	C-3
C.4 Family of Requirements (FR) and Family of Documents (FD) Sets	C-3
C.5 Reference Notes	C-4
C.5.1 Contact Customer Service	C-4
C.5.2 Order Documents Online from the Information SuperStore	C-4
C.5.3 Websites for Generic Requirements Information	C-5
C.5.4 Licensing Agreements for Telcordia Documents	C-5

Appendix D: Acronyms

Requirement-Object Index

List of Figures

Figure 7-1	Multiple Pair Self-Support Aerial Drop Wire Cross Section	7-5
Figure 8-1	Fusing Coordination Test Schematic	8-5
Figure 9-1	Examples of Corrosion Grades	9-5
Figure 9-2	Cyclic Tensile Load Schematic	9-8
Figure 9-3	Elongation Test Schematic (Long Gauge Test)	9-11
Figure 9-4	Example of Horizontal Scrape Abrasion Apparatus	9-13
Figure 10-1	Jacket Marking	10-1
Figure 11-1	“Figure-8” Self-Support Aerial Drop Wire	11-1
Figure 11-2	Non-Metallic Reinforced Aerial Drop Wire	11-4
Figure 11-3	Non-Gopher Buried Drop Cable	11-7
Figure 11-4	Gopher-Resistant Buried Drop Cable	11-10
Figure A-1	Wicking Test Configuration	A-2

List of Tables

Table 3-1	Color Coding	3-4
Table 6-1	Tensile Strength Characteristics of Support Messenger	6-1
Table 7-1	Maximum Dimensions of Figure-8 Self-Support Wire	7-5
Table 7-2	Maximum Dimensions of Non-Metallic Reinforced Aerial Drop Wire	7-6
Table 8-1	DC Conductor Resistance	8-1
Table 8-2	Maximum Average Attenuation in dB/kft (dB/km)	8-2
Table 8-3	DC Test Voltage (kV)	8-4
Table 8-4	Currents	8-6
Table 9-1	Corrosion Damage Descriptions	9-5
Table 10-1	Coil Characteristics	10-3
Table 10-2	Small-Reel Characteristics	10-5
Table 10-3	Medium-Sized Reel Characteristics	10-5

