

**TREE WIRE**

**Contents**

1. Introduction . . . . .	1
1.1 Scope . . . . .	1
1.2 Organization . . . . .	1
2. General Information . . . . .	1
2.1 Definition and Purpose . . . . .	1
2.2 Analysis Criteria . . . . .	1
2.3 Safety Considerations . . . . .	1
3. General Requirements . . . . .	2
3.1 Analysis Procedures . . . . .	2
3.2 Packaging Requirements . . . . .	2
3.2.1 Package Marking. . . . .	2
3.3 Quality Assurance - Program Requirements . . . . .	2
4. Design Requirements . . . . .	2
4.1 Conductors . . . . .	2
4.1.1 Material. . . . .	2
4.1.2 Elongation. . . . .	3
4.1.3 Factory Joints. . . . .	3
4.1.4 Wrap Test. . . . .	3
4.1.5 Bend Test. . . . .	3
4.2 Insulation . . . . .	3
4.2.1 Raw Material. . . . .	3
4.2.2 Porosity. . . . .	3
4.2.3 Adhesion. . . . .	3
4.2.4 Compression Resistance. . . . .	3
4.2.5 Elongation. . . . .	4
4.2.6 Low Temperature Flexibility. . . . .	4
4.2.7 Impact Test. . . . .	4
4.2.8 Shrink-back. . . . .	4
4.2.9 Light Absorption. . . . .	4
4.2.10 Patching. . . . .	4
4.3 Electrical Requirements . . . . .	5
4.3.1 Continuity, Shorts and Crosses. . . . .	5
4.3.2 Conductor Resistance. . . . .	5
4.3.3 Insulation Imperfections. . . . .	5
4.3.4 Electrical Tests (Wet). . . . .	5
TABLE I — Raw Material Requirements For PVC Insulation . . . . .	7
APPENDIX A — Compression Test . . . . .	A-1
APPENDIX B — Shrink-Back Test . . . . .	B-1
APPENDIX C — Insulation Spark Test . . . . .	C-1

**PRELIMINARY**